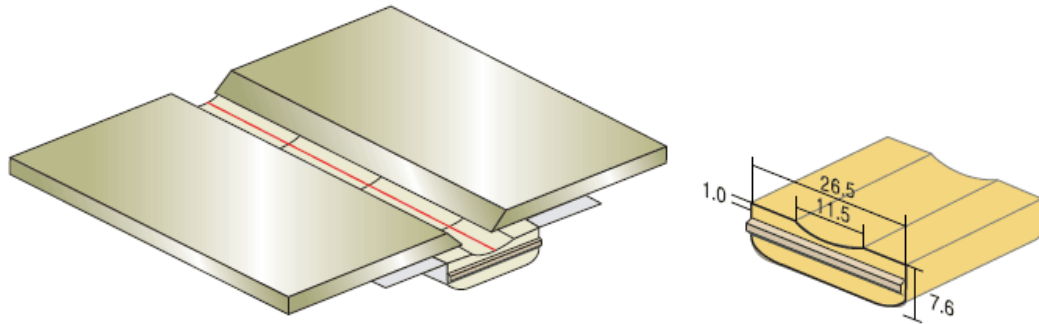


DONGIL CATALOGUE

WS(FCAW&GMAW)

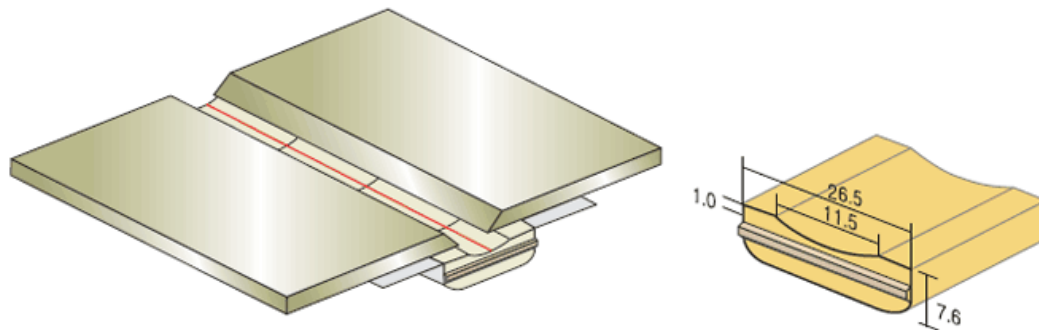
WS-601

- ❖ Standard type for one-side welding with CO₂, and CO₂+Ar shielded gas
- ❖ Apply to shipbuilding, steel structure and offshore structure



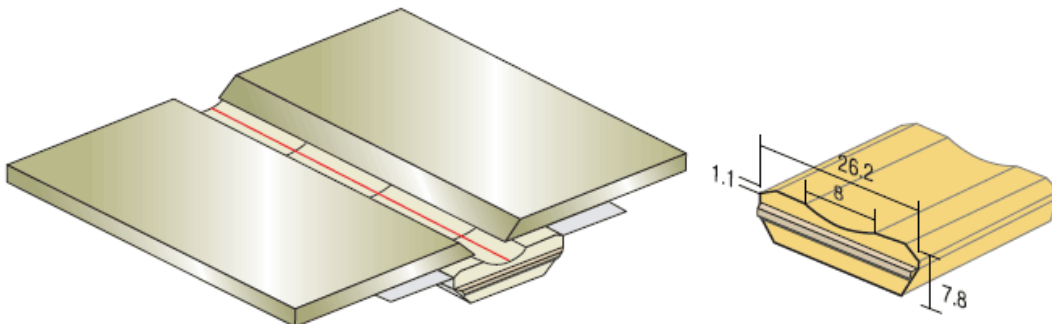
WS-601V

- ❖ Standard type for one-side welding with CO₂, and CO₂+Ar shielded gas
- ❖ High efficiency products



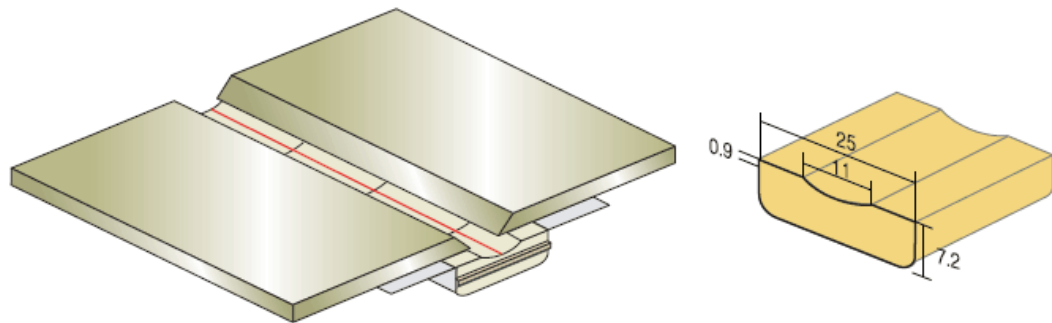
WS-601B

- ❖ 8mm round groove(Suitable for less than 6mm gap)
- ❖ Suitable for welding of thin plate under 12mm thickness



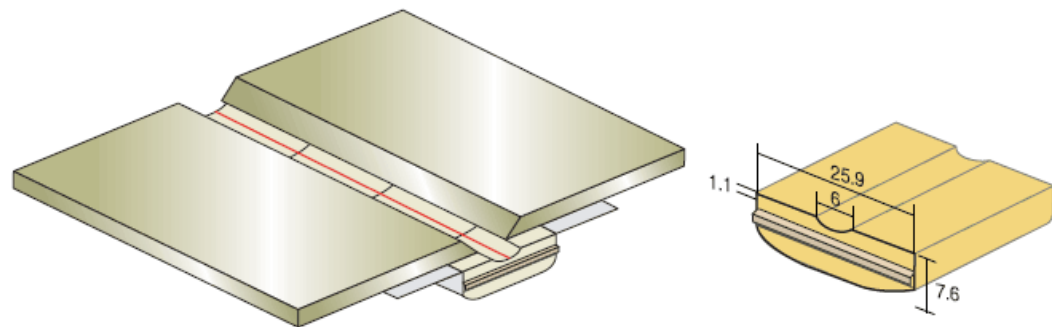
WS-601C

- ❖ For horizontal welding



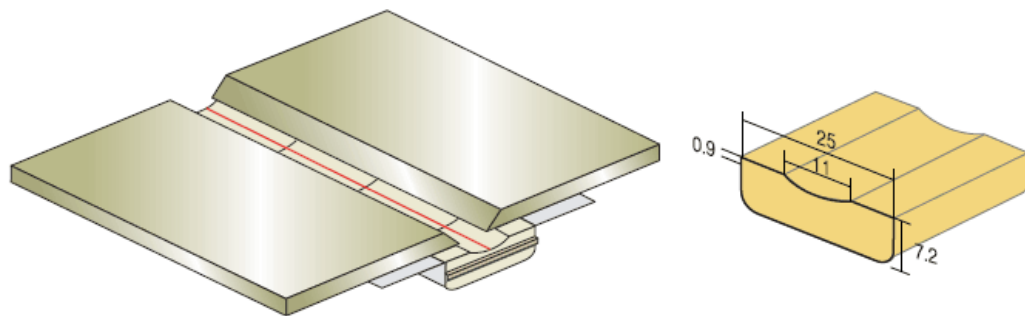
WS-601D

- ❖ Especially designed for welding of thin plat less than 6mm thickness



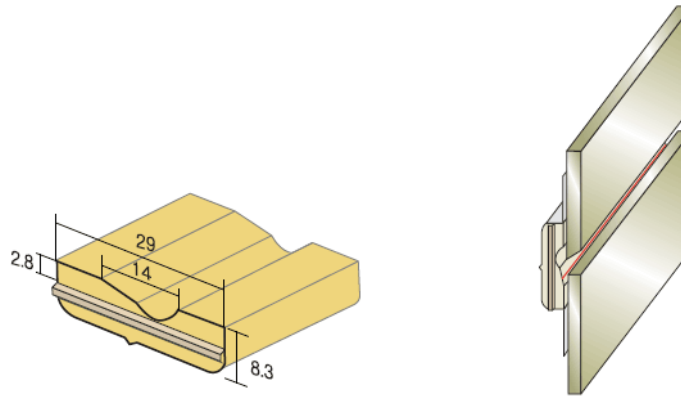
WS-601E

- ❖ Standard type for one-side welding with CO₂, and CO₂+Ar shielded gas
- ❖ Although the welding is performing in the rainy day, can get the non-defected result by free from moisture absorptivity.
- ❖ Mainly used in european market.



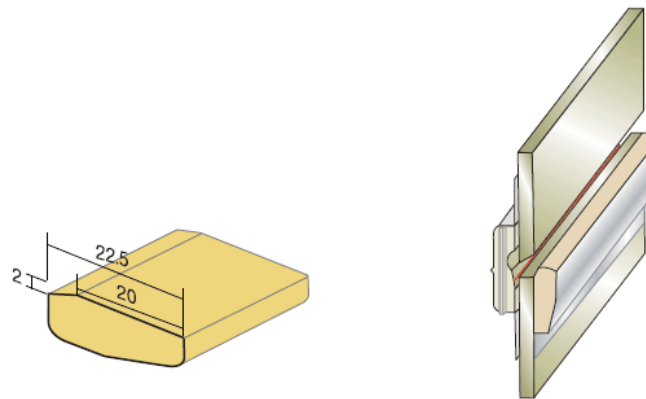
WS-601H

- Designed for preventing undercut and overlap occurred when the horizontal welding is performed.



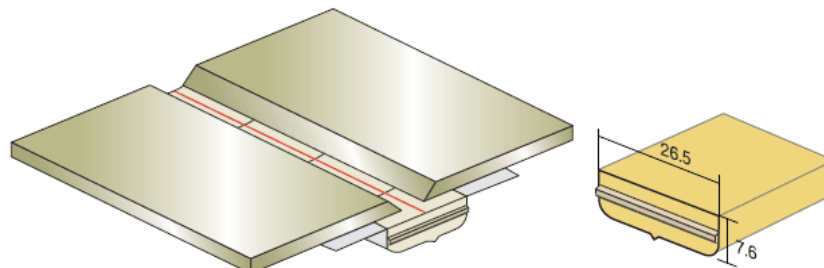
WS-HFT

- Apply to the front-up of the base metal in the horizontal welding
- Prevent the end of base metal from burn through when the last layer is performed



WS-602

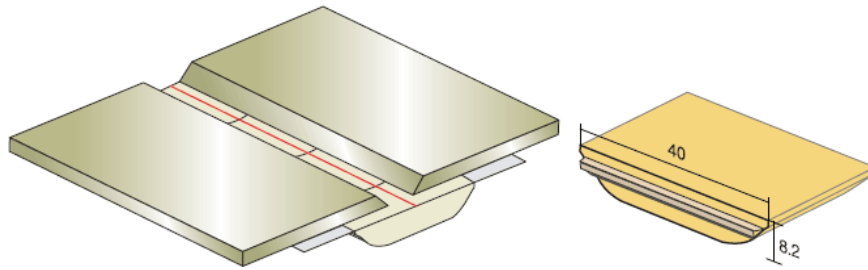
- Apply to build-up welding without back bead
- Suitable for standard gap



WS-602W

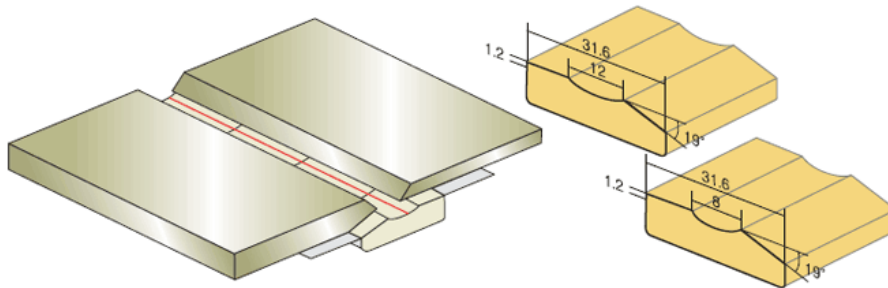
- Apply to build-up welding without back bead

❑ Suitable for wide gap



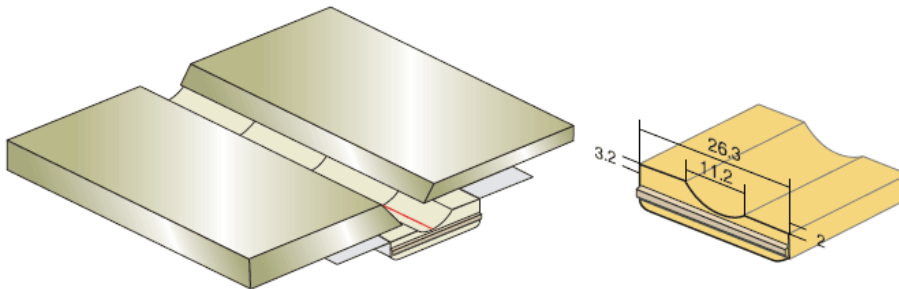
WS-604A,B

❑ For chamfering section



WS-604M

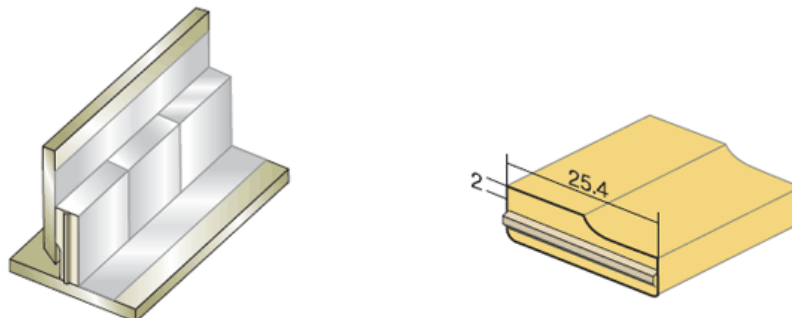
❑ Apply to difference portion of the base metal thickness



WS-605

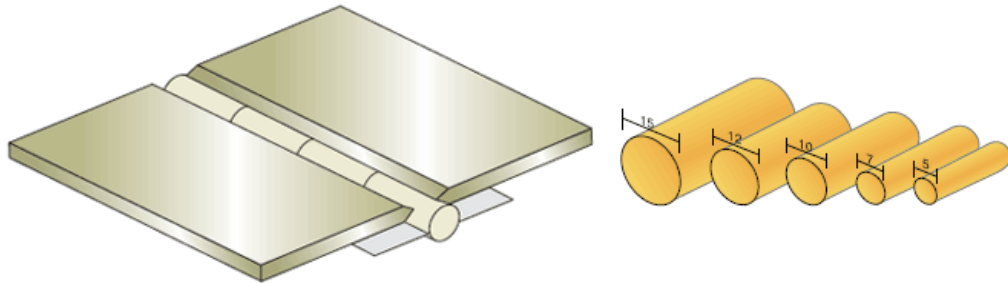
❑ Apply to horizontal fillet welding for beam, box and steel structure and etc

❑ Suitable for T-joint welding



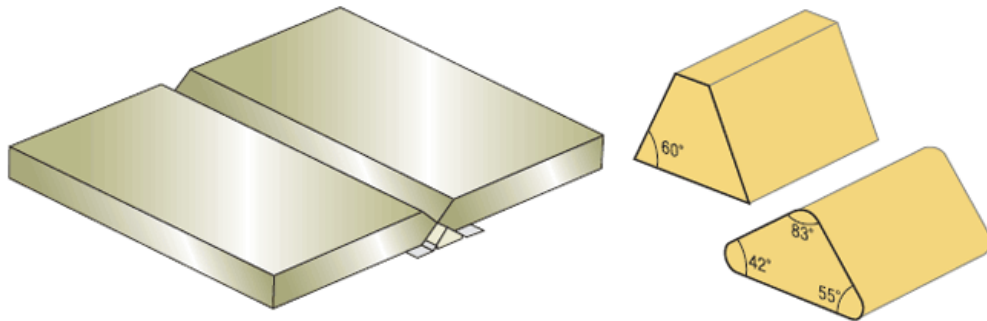
WS-606

- ❖ For the T, X, K, H joint welding
- ❖ For the welding of thick plate, pressure vessel and heavy duty structures
- ❖ According to root gap, choosed size 5φ , 7φ , 10φ , 12φ , 15φ



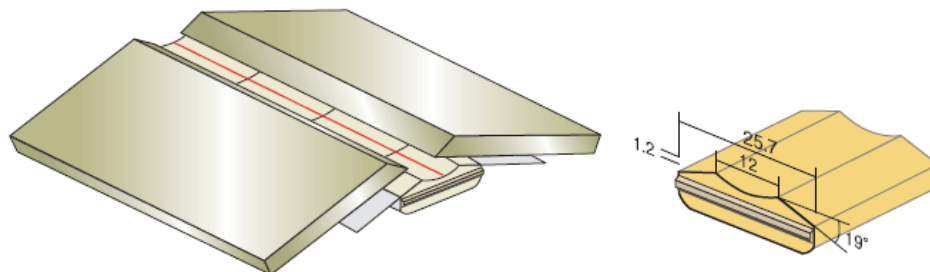
WS-607B

- ❖ According to X-joint, choosed type 42° , 55° , 83°



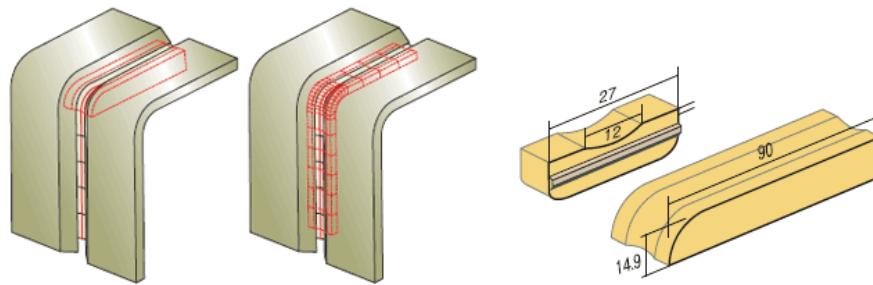
WS-608

- ❖ For the welding of stem and stern
- ❖ When the base metal has a special direction, can be applied this model



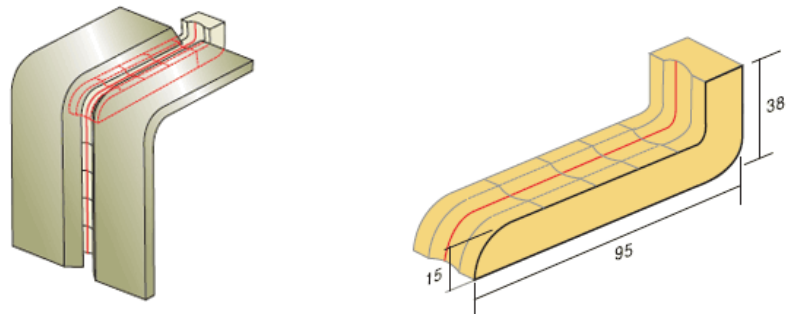
WS-610A

- ❖ For the welding of rectangular groove
- ❖ When makes angle, it can be completely performed with WS-601 at the linear portion and welding cost can be reduced



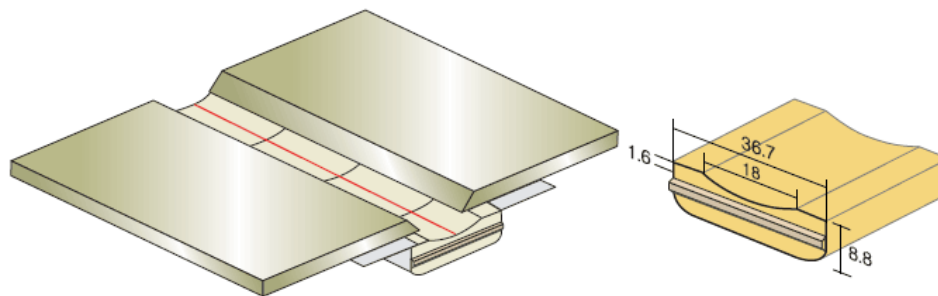
WS-610C

- ❑ For the welding of rectangular groove
- ❑ When the base metal has a special direction (i.e. downward), can be applied this model



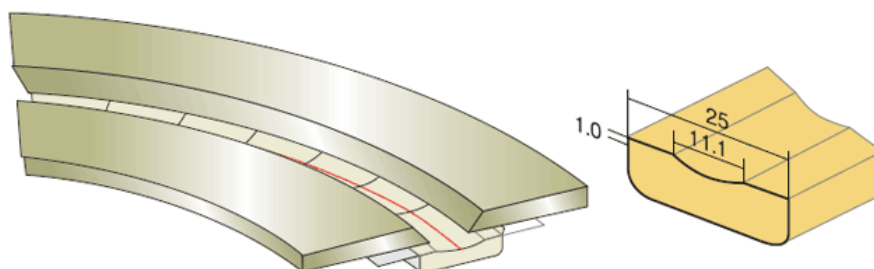
WS-611

- ❑ For the welding of stem and stern
- ❑ Suitable for 10mm~20mm root open



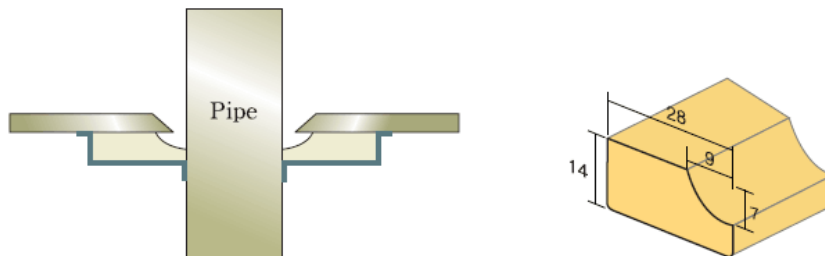
WS-612

- ❑ For the welding of hatchway, hatch cover and manhole
- ❑ According to the radius of plate, applied the size R53, R100, R150, R200, R250, R300



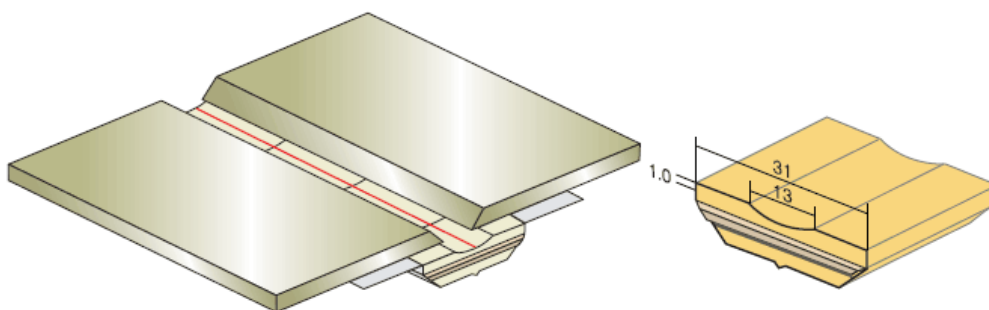
WS-612A

- Apply to welding of transverse area on the pipe(220~260φ)



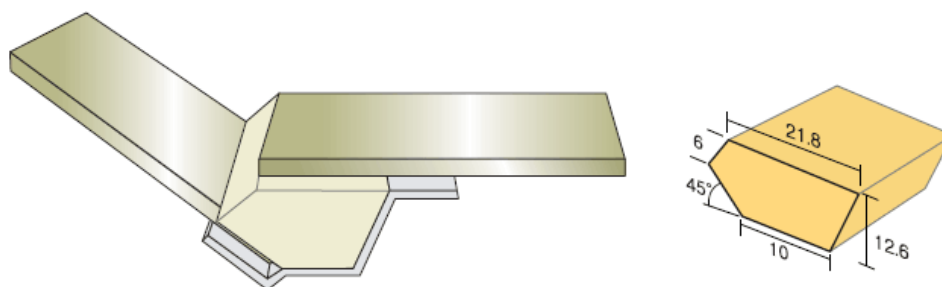
WS-613

- Suitable for widely back bead requirement



WS-UC45

- Order production
- For the 45 angle type



SẢN PHẨM ĐƯỢC PHÂN PHỐI TRỰC TIẾP TỪ NHÀ MÁY SẢN XUẤT

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